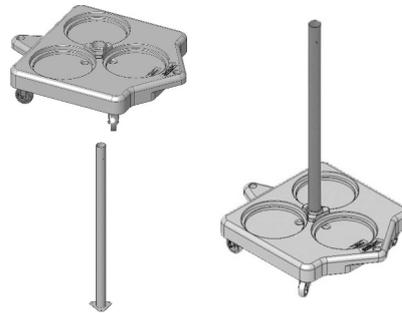
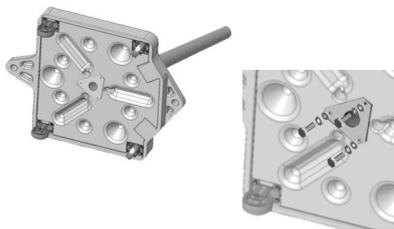


Assembly Instruction

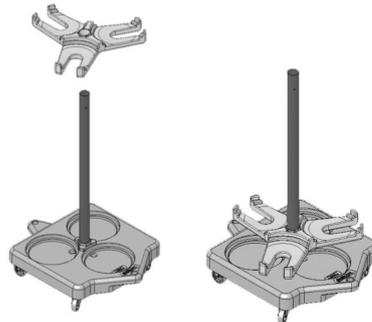
[1] Hold center support post vertical. Slide Base down until the casters rest on the floor. See Figure A.



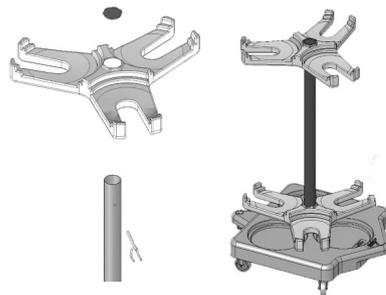
[2] Lay the base on its side. Push the flange on the Center Support Post toward the base making sure it will line up with the depression. Install three 1/4-20 Hex Bolts and both Lock and Flat washers with a 7/16" wrench or socket. See Figure B.



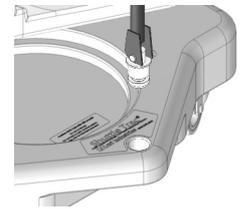
[3] With the Base upright and on the casters, slide first yellow Support Bracket over the Center Post until it rests on the Base. Rotate the bracket until it engages the raised hexagon on the base. See Figure C.



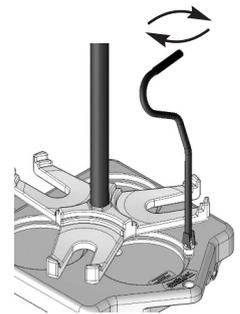
[4] Install Bracket Support Pin through hole in Center Post. It should be centered. Slide second Support Bracket over Center Post allowing it to come to rest on the Pin. Rotate bracket to allow the pin to engage recess on bottom of bracket. Install Hexagonal End Cap in center hole of Bracket. See Figure D and E.



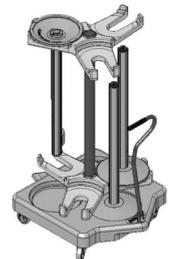
[5] Install Pull Handle into the hole in base adjacent to yellow label. Handle needs to be in position shown while pushing pivot pin into hole to allow it to clear the locking dimple.



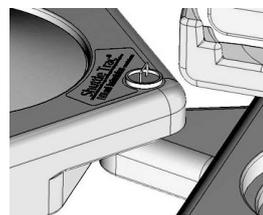
[6] With handle upright and engaged. Rotate it 180 degrees. The handle should be able to be pulled forward to move the cart. If this doesn't occur, rotate handle 180 degrees. When the handle is pushed back, it should come to a stop or rest position. See Figure F.



[7] Illustrates correct placement of stanchions on the cart ready to be deployed.



[8] Illustrates two carts joined together with a hitch pin to form a train. See Figure J.



Caution: Anytime stanchions are being loaded or unloaded from the cart, the caster brake must be engaged to prevent it from accidentally rolling and causing possible injury.

Parts and hardware supplied:

Required tools (not supplied): 7/16" open end wrench or socket / ratchet.

Qty.	Image	Description
1 x		(A) Shuttle Trac Base
1 x		(B) Center Support Post
2 x		(C) Support Brackets

Qty.	Image	Description
1 x		(D) Bracket Support Pin
1 x		(E) Hexagon End Cap
1 x		(F) Pull Handle

Qty.	Image	Description
3 x		(G) 1/4-20x5/8" Hex Bolts Stainless Steel
3 x		(H) 1/4" Flat Washers
3 x		(I) 1/4" Lock Washers
1 x		(J) Hitch Pin